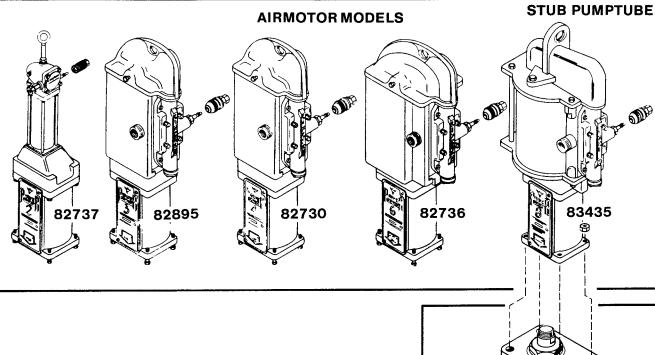


WARNING

DO NOT OPERATE

Model No. 84335 POWER-MASTER. Series "C"

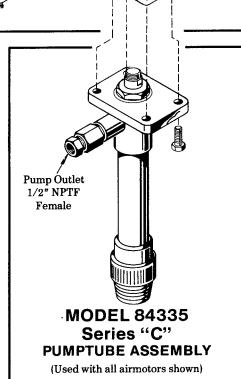
WITH COMBUSTIBLE GAS



- 1- Tightly connect airmotor coupling nut to the pump plunger.
- 2- Attach airmotor to the pump outlet body flange with the four bolts and nuts (hand tight) supplied with airmotor.

ATTACHING AIRMOTOR TO PUMPTUBE

- 3- Slowly cycle the pump several times, using just enough air pressure to operate the pump without stalling.
- 4- Stop the pump on an "up" stroke and tighten the four bolts and nuts to securely fasten the airmotor to the pumptube.



| MODEL CHART | | | | | | | |
|-------------|--------|-------------------------|----------|--------------------------|----------|--|--|
| Pump Model | *Ratio | Maximum Air Pressure | Airmotor | Airmotor Service Page | Pumptube | | |
| 1940 | 4:1 | 200 psi | 82737 | A-50, Pg. 1 | 84335 | | |
| 1951 | 6:1 | 200 psi | 82895 | A-50, Pg. 3 | 84335 | | |
| 1914 | 12:1 | 200 psi | 82730 | A-50, Pg. 3 | 84335 | | |
| 1924 | 24:1 | 100 psi | 82736 | A-50, Pg. 3 | 84335 | | |
| 1964 | 42:1 | 100 psi | 83435 | A-50, Pg. 6 | 84335 | | |

*Size of airmotor used with pumptube assembly determines the pump ratio.



One Lincoln Way St Louis, Missouri 63120-1578 (314) 679-4200 A PENTAIR COMPANY

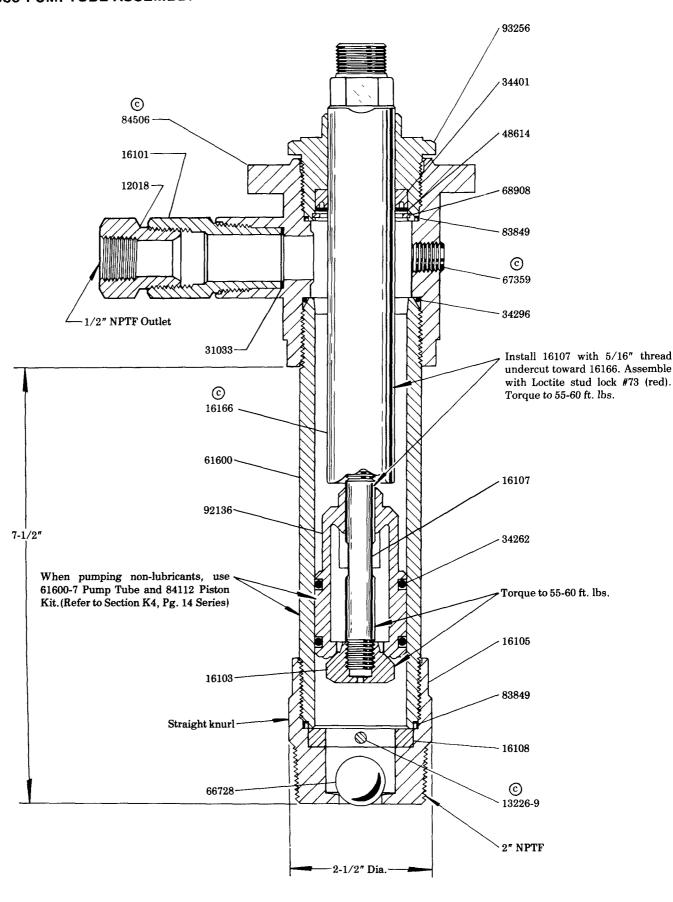
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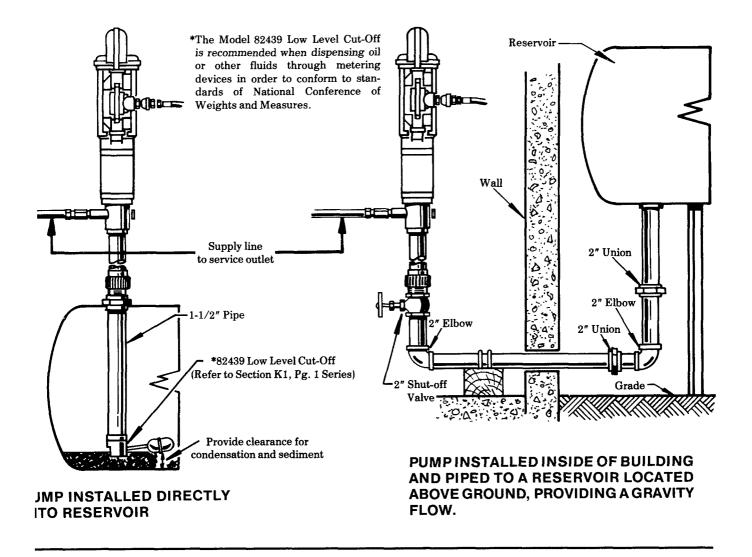
Section - A50

Page

84335 PUMPTUBE ASSEMBLY

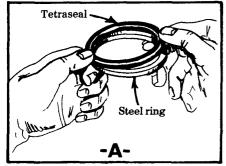
© Indicates change

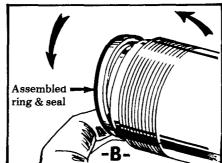


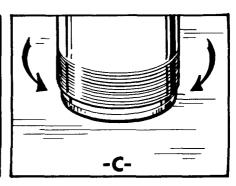


INSTALLATION OF 83849 PACKING ASSEMBLY

- 1- Insert tetraseal into steel ring as shown and holding in place with one thumb, press into ring with other hand.
- 2- Place assembled ring and seal on end of pump tube and hold with forefinger. Carefully invert tube and put end on a clean, flat surface. Withdraw finger.
- 3- Push tube downward with palm of hand and twist slightly to seat ring and seal. Turn tube right side up and check to see that tetraseal is firmly seated.
- 4- Similarly, install 83849 packing assembly onto 93256 gland nut. Clean seal cavities in outlet body and foot valve.







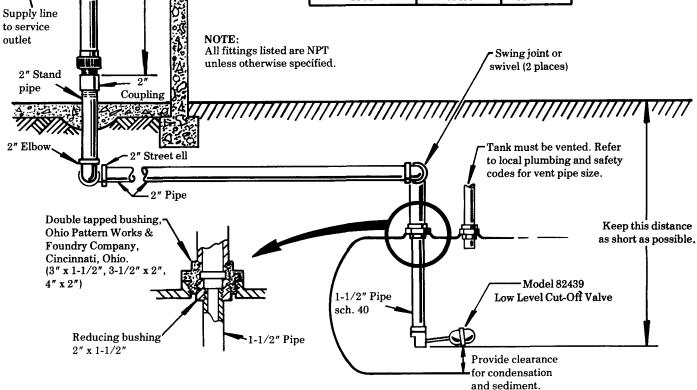
PUMP INSTALLED INSIDE BUILDING AND PIPED TO AN UNDERGROUND RESERVOIR

NOTE: ALL PIPE CONNECTIONS MUST BE AIR TIGHT OR PUMP WILL FAIL TO PRIME OR FAIL TO MAINTAIN A PRIME.

To prime, fill stand pipe with oil before installing pump to eliminate air in suction line.

OVERALL HEIGHT

| Pump Model | Airmotor | Height | |
|------------|----------|----------|--|
| 1940 | 82737 | 33-3/4" | |
| 1951 | 82895 | 32-1/8" | |
| 1914 | 82730 | 32-1/8" | |
| 1924 | 82736 | 32-1/8" | |
| 1964 | 83435 | 33-1/16" | |



OVERALI HEIGHT

SERVICE PARTS

| Part | Qty. | Description | Part | Qty. | Description |
|---------|------|-----------------|-------|------|------------------------|
| 12018 | 1 | Bushing | 34401 | 1 | U-cup packing |
| 13226-9 | 1 | Pin | 48614 | 1 | Washer |
| 16101 | 1 | Outlet adapter | 61600 | 1 | Pump tube |
| 16103 | 1 | Piston check | 66728 | 1 | Ball |
| 16105 | 1 | Foot valve body | 67359 | 1 | Pipe plug |
| 16107 | 1 | Piston rod | 68908 | 1 | Retaining ring |
| 16108 | 1 | Retainer | 83849 | 2 | Packing assembly |
| 16166 | 1 | Plunger rod | 84506 | 1 | Outlet body |
| 31033 | 1 | Gasket | 92136 | 1 | Piston |
| 34262 | 2 | O-ring | 93256 | 1 | Bushing & nut assembly |
| 34296 | 1 | O-ring | | | |

- RETAIN THIS INFORMATION FOR FUTURE REFERENCE -

When ordering replacement parts, list: Part Number, Description, Model Number, and Series Letter.

LINCOLN provides a Distributor Network that stocks equipment and replacement parts.