

SPECIFICATIONS

Model Nos. 83715, 83314-9, 83900-9 SL-33 INJECTOR Series "D"

STAINLESS STEEL

OUTPUT:.........Adjustable from .001 cu. in. to .003 cu. in.

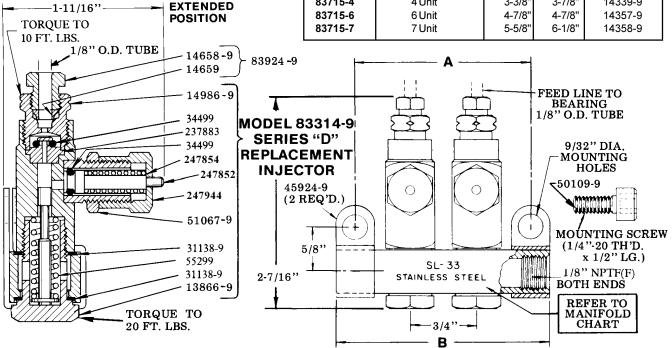
OPERATING PRESSURE:1200 psi to 3500 psi to RECOMMENDED OPERATING PRESSURE:1500 psi

RECHARGE PRESSURE: 200 psi
Fordispensing oil or grease having a consistency not exceeding
NLGI grade No. 2.

† 2500 psi when used in combination with series SL-1 Injectors.

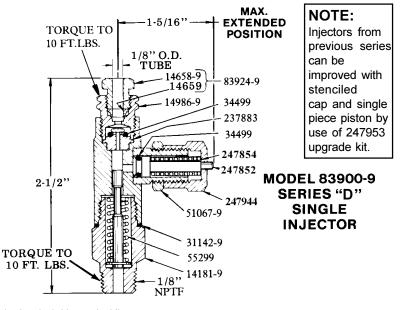
MANIFOLD CHART

Madal	Decemention	Dimensions		Manifold
Model	Description	Α	В	Manifold
83715-1	1 Unit	1-1/8"	1-5/8"	91863-9
83715-2	2 Unit	1-7/8"	2-3/8"	91864-9
83715-3	3 Unit	2-5/8"	3-1/8"	91865-9
83715-4	4 Unit	3-3/8"	3-7/8"	14339-9
83715-6	6 Unit	4-7/8"	4-7/8"	14357-9
83715-7	7 Unit	5-5/8"	6-1/8"	14358-9



SERVICE PARTS

Model	Qty.	Description	
13866-9	1	Adapter	
14181-9	1	Injector inlet adapter	
14658-9	1	Compression nut	
14659	1	Ferrule	
14986-9	1	Outlet body	
+*31138-9	2	Gasket	
+*31142-9	1	Gasket	
+*34499	2	O-ring (Nitrile)	
45924-9	2	Manifold mounting clip	
50109-9	2	Mounting screw	
51067-9	1	Locknut	
+*55299	1	Spring	
83924-9	1	Compression nut assembly	
+*237883	1	Check seat	
+ 247852	1	Piston	
+*247854	1	Spring	
+ 247944	1	Injector Cap	





One Lincoln Way St. Louis, Missouri 63120-1578 (314) 679-4200

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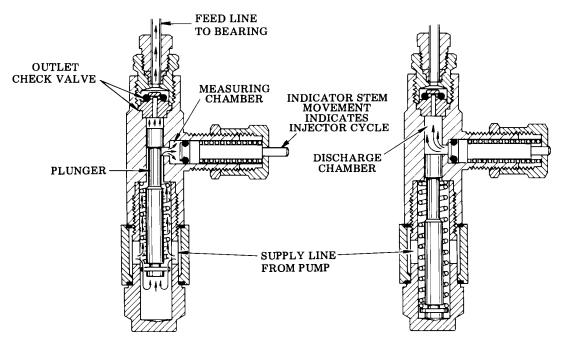
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^{*} Included in 247960 Repair Kit

⁺ Included in 247953 Upgrade Kit



OPERATION

SUPPLY LINE UNDER PRESSURE

(Normal operating pressure 1500 psi)

Lubricant pressure moves plunger to force lubricant in the discharge chamber through the outlet check valve to the feed line.

Lubricant from supply line charges the measuring chamber.

SUPPLY LINE VENTED

(Vent pressure 200 psi maximum)

Plunger returns to normal position after supply line is vented, connecting measuring chamber to the discharge chamber. Flow from feed line is blocked by the outlet check valve.

Lubricant is automatically transferred from measuring chamber to discharge chamber.

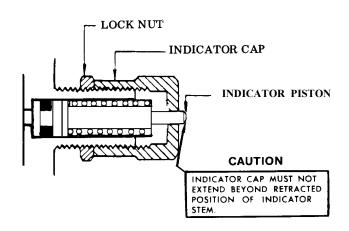
INJECTOR ADJUSTMENT®

Injector output is controlled by the position of the indicator cap which limits the travel of the indicator piston.

To achieve the advertised min. output setting (.001 cu. in.) hand tighten the indicator cap against it's stop then loosen approx. $\frac{1}{2}$ turn. NOTE: any output setting below $\frac{1}{2}$ turn should be monitored to verify actual output volume.

Retracting the indicator cap two full turns form the hand tight position permits a max. output of .003 cu. in. to be dispensed. Use the graduations on the cap as an aid in setting the indicator.

When the injector has been adjusted for the proper lubricant output, the lock nut is tightened against the face of the indicator cap.



© Indicates change

RETAIN THIS INFORMATION FOR FUTURE REFERENCE

When ordering replacement parts, list: Part Number, Description, Model Number and Series Letter. LINCOLN provides a Distributor Network that stocks equipment and replacement parts.